## CONTENTS

<table>
<thead>
<tr>
<th>SECTION</th>
<th>PAGE</th>
</tr>
</thead>
<tbody>
<tr>
<td>TRIM</td>
<td>66-2</td>
</tr>
<tr>
<td>Roof trim</td>
<td>66-2</td>
</tr>
<tr>
<td>Floor trim</td>
<td>66-4</td>
</tr>
<tr>
<td>Central pillar trim and front seat belts</td>
<td>66-5</td>
</tr>
<tr>
<td>Trim of shelf under rear window and rear pillars</td>
<td>66-7</td>
</tr>
<tr>
<td>Boot trim</td>
<td>66-8</td>
</tr>
<tr>
<td>Rear trim</td>
<td>66-9</td>
</tr>
<tr>
<td>SEATS</td>
<td>66-10</td>
</tr>
<tr>
<td>Front seats</td>
<td>66-10</td>
</tr>
<tr>
<td>Rear seat</td>
<td>66-13</td>
</tr>
<tr>
<td>CONSOLES</td>
<td>66-14</td>
</tr>
<tr>
<td>Central console</td>
<td>66-14</td>
</tr>
<tr>
<td>Radio console</td>
<td>66-16</td>
</tr>
<tr>
<td>DASHBOARD</td>
<td>66-17</td>
</tr>
<tr>
<td>SERVICE DATA AND SPECIFICATIONS</td>
<td>66-22</td>
</tr>
<tr>
<td>Tightening torques</td>
<td>66-22</td>
</tr>
</tbody>
</table>
1 Sunshade support
2 Sunshade
3 Passenger handle
4 Roof trim
5 Side fitting
6 Side finishing trim
7 Rear fitting
8 Central panel
9 Central spot light switch
10 Lamps
11 Lampholder
12 Lamp
13 Spot light
14 Transparent cover
15 Front power windows switch
16 Front spot light switch
17 Roof lamp switch
18 Rear power windows inhibitor switch
19 Rearview mirror
20 Front panel
INTERNAL TRIMMING

REMOVAL AND INSTALLATION

Take care not to dirty the roof trim.

1. Unscrew the four screws securing sunshades to roof, and remove them.
2. Open the protection covering the screws securing passenger handles to roof; unscrew them, and remove handles.

3. Use a suitable tool to remove the two fittings 1, unscrew the screws underneath, and remove trims 4.

4. Remove the rearview mirror that has been pushed into place.
5. Use a suitable tool to remove rear fitting 1, and unscrew the screw underneath.

6. Use a screwdriver to remove the passenger compartment roof lamp transparent cover.

7. Tilt the front seats back to permit roof trim to be removed from vehicle.
8. Unscrew the nut securing roof trim to roof.

9. Lower the roof trim, and disconnect the roof services cable.
10. Remove the roof trim through one of the front doors.
11. If necessary, operate as follows to remove both central and rear panels from roof trim.
   a. Remove all the switches present and the spotlights (refer to: Group 40 · Inside Lighting).
   b. Unscrew the screws securing the panels to roof trim, and remove them.
12. If necessary, to remove the rearview mirror support, unscrew the four screws securing it to roof trim.

13. Install the roof trim by reversing the order of removal.
FLOOR TRIM

1 Front seats
2 Car radio console
3 Central console
4 Rear seat
5 Switch indicating parking brake on
6 Parking brake
7 Clip securing kickplate
8 Front kickplate
9 Spacer
10 Seat belt anchors
11 Soundproofing material trim
12 Rear kickplate
13 Accelerator pedal end-of-travel

May 1985

66-4

PA37140000000
REMOVAL AND INSTALLATION

Refer to the exploded view and proceed as follows:
1. Remove front seats 1, rear seat 4, central console 3, radio console 2 and seat belt anchors 10 (see respective paragraphs).
2. Remove front kickplates 8, unscrew the six screws securing front clips 7 to body, and remove them.
3. Unscrew the screw securing rear kickplates 12, and remove them. Unscrew the four screws securing rear clips 7 to body, and remove them.
4. Use a suitable tool to extract the accelerator pedal end-of-travel 13, and remove it.
5. Remove the seals of front door frames, in the section where they cover the floor trim.
6. Unscrew the four screws securing brake lever 5 to body. Recover spacers 9.
7. Disconnect the parking brake cable from rear wheels (refer to: Group 22 - Parking Brake of "WORKSHOP MANUAL - mechanical units").
8. Disconnect switch 5 wiring.
9. Remove the floor trim by withdrawing it from the parking brake.
10. Install the floor trim by reversing the order of removal. Install the parking brake cables, then proceed to adjust the brake according to the procedures described in Group 00 - Chassis and Body Maintenance.

CENTRAL PILLARS TRIM AND FRONT SEAT BELTS

1 Central pillar trim
2 Seat belt
3 Seat belt anchor bracket cover
4 Protective covering
5 Retractor
6 Frame
7 Kickplate
8 Door frame seal rubber
INTERNAL TRIMMING

REMOVAL AND INSTALLATION

1. Move the front seat completely forward.
2. Remove the portion of front and rear door frame rubber seal covering pillar trim.
3. Remove protective covering ② and unscrew the screw securing support ① to body, and remove it.
4. Remove protective covering ④ and unscrew the screw securing bracket ⑤ to body.

5. Unscrew the screw securing rim ①, and remove it.

6. Remove pillar by withdrawing it from seat belt.
7. Remove the rear seat. Unscrew the rear screw and remove the kickplate that has been pushed into place.
8. Unscrew the screw securing retractor ① to body. Remove the seat belt.

9. Install the seat belt and pillar trim by reversing the order of removal. All screws of seat belt anchors must be tightened to the prescribed torque.

①: Tightening torque
Screws securing seat belts
28 to 48 N-m
(2.8 to 4.8 kg-m
20.2 to 34.7 ft-lb)

CAUTION:
If the vehicle is involved in a collision when the seat belts are being worn replace the belts even if they show no apparent damage.

1 Seat belt support
2 Protective covering
3 Seat belt
4 Protective covering
5 Seat belt anchor bracket
INTERNAL TRIMMING

TRIM OF SHELF UNDER REAR WINDOW AND REAR PILLARS

1 Trim of shelf under rear window
2 Rim
3 Pillar trim
4 Seat back
5 Seat belt (optional)
6 Door frame seal
7 Seat

REMOVAL AND INSTALLATION

1. Remove both rear seat and seat back (refer to: Rear Seat).
2. Remove the trim of shelf under rear window, withdrawing it from the rear slots.
3. If the side seat belt is present, unscrew the screw securing the seat belt anchor to floor pan.
4. Remove the portion of door frame seal covering the pillar trim.
5. Remove the pillar trim secured to body with a plastic rivet.
6. Install trims by reversing the order of removal.
INTERNAL TRIMMING

BOOT TRIM

REMOVAL AND INSTALLATION

Refer to the exploded view and proceed as follows:

1. Operating from inside the boot, remove the boot floor trim (4).
2. Unscrew nut (3) and remove jack (2).
3. Remove the three plastic rivets securing side trim (1) to body, and remove it.
4. Refit side trim and boot floor by reversing the order of removal.
REAR TRIM

1 Rear trim
2 Plastic protective covering
3 Plastic rivet

REMOVAL AND INSTALLATION

Refer to the exploded view and proceed as follows.
1. Use a suitable tool to rotate the six plastic rivets by 45°, and remove them by operating as per figure.
2. Remove protective covering 2 and rear trim 1.
3. Install the rear trim and the plastic protective covering by reversing the order of removal.
INTERNAL TRIMMING

SEATS

FRONT SEATS

1  Head rest
2  Spacers
3  Head rest support
4  Seat back
5  Seat
6  Seat back inclination adjustment device
7  Plastic protective covering
8  Plastic trim
9  Fitting
10 Seat runner
11 Plastic protective covering
12 Spacer
13 Seat slide control lever
14 Seat runner
15 Seat belt anchor
16 Hinge

13.6 to 22 (1.3 to 2.2)
28 to 48 (2.8 to 4.8)
18.6 to 30 (1.8 to 3)

May 1985

66-10
INTERNAL TRIMMING

REMOVAL AND INSTALLATION

Take care not to dirty the seat and seat back upholstery.

1. Move the seat backwards completely, and unscrew the two front screws securing runners to floor.

2. Recline the seat back forwards, move the seat forwards completely, and unscrew the two rear screws securing runners to floor.

3. Remove the seat together with runners. Recover the spacers underneath.

4. If required, remove the runners from the seat.
   a. Using lever 1, move runners 2 and 3 completely backwards, and unscrew the two front screws securing runners to the seat.
   b. Move the runners completely forwards, and unscrew the two rear screws securing runners to seat.

5. If necessary, separate the seat from the seat back, by operating as follows.
   a. Remove fitting 1, and unscrew the screw securing trim 2 to device 3, and remove it.
   b. Unscrew the four screws securing device 3 and hinge 4 to the seat.
   c. Release the three clamps securing the seat back trim to seat. Remove the seat.
   d. Using a suitable tool, remove the clips securing the trim, and raise this last until uncovering the protections of the screws securing the seat back adjustment device and hinge to the seat back.

1 Seat slide control lever
2 Seat runner
3 Seat runner

Fitting
2 Plastic trim
3 Seat back inclination adjustment device
4 Hinge

Tightening torque

Screws securing runners to seat
18.6 to 30 N·m
(1.8 to 3 kg·m
13 to 21.7 ft·lb)
INTERNAL TRIMMING

e. Remove plastic protective covering 1, and unscrew the four screws securing the seat back adjustment device and hinge to the seat back; remove them.

f. Install the seat back by reversing the order of removal. Tighten the screws securing the seat back adjustment device and hinge to the prescribed torque.

\[ \text{T: Tightening torques} \]
Screws securing the seat back adjustment device and hinge to the seat
18.6 to 30 N-m
(1.8 to 3 kg-m
13 to 21.7 ft-lb)

Screws securing the seat back adjustment device and hinge to the seat back
13.6 to 22 N-m
(1.3 to 2.2 kg-m
9.4 to 15.9 ft-lb)

6. If required, remove the headrest by rotating the pins until the securing clamps are released.

7. Install the seat on vehicle by reversing the order of removal. Tighten the screws securing seat runners to floor to the prescribed torque.

\[ \text{T: Tightening torque} \]
Screws securing seat runners to floor
18.6 to 30 N-m
(1.8 to 3 kg-m
13 to 21.7 ft-lb)
INTERNAL TRIMMING

REAR SEAT

REMOVAL AND INSTALLATION

Take care not to dirty the seat and seat back upholstery.

1. Lift and remove the seat.

2. Unscrew the three screws securing the seat back to body, lift it and remove.

3. Install the seat back and seat by reversing the order of removal.
1 Trim
2 Cigar lighter
3 Cigar lighter seat
4 Rear power window switches
5 Ashtray
6 Transparent cover
7 Lamp
8 Bush
9 Lamp holder
10 Ring nut
11 Central console
12 Radio console
13 Knob
14 Console rear part
REMOVAL AND INSTALLATION

1. Remove trim 1, and unscrew the screw securing console to body. Remove the console rear part 3 by disconnecting the wiring of cigar lighter 5 and switches 4.

4. Move the central console towards the passenger compartment rear side so as to release it from the radio console.

5. Lift the parking brake lever and move the central console forwards; remove this last by withdrawing it carefully from speed gear lever.

6. If required, to remove the cigar lighter from rear side of console 1, unscrew ring nut 4, withdraw bush 3, transparent cover 2, and remove the cigar lighter seat 5.

7. Install the console by reversing the order of removal.

---

2. Remove the gear stick knob 4.

3. Unscrew the four screws securing radio console 1 to central console 3 and dashboard 2.

---

1 Radio console
2 Dashboard
3 Central console
4 Knob

---

1 Console rear part
2 Transparent cover
3 Bush
4 Ring nut
5 Cigar lighter seat
INTERNAL TRIMMING

RADIO CONSOLE

1 Radio console
2 Lampholder
3 Lamp
4 Transparent strip
5 Radio compartment
6 Central console

REMOVAL AND INSTALLATION

1. Unscrew the four screws securing radio console 1 to dashboard 2 and central console 3.

2. Remove the trim located inside the central console object holder. Unscrew the screw securing central console to body. Release the console rear part and, without disconnecting wiring, overturn it towards the passenger compartment rear side.

3. Lift the parking brake lever and move the central console towards the passenger compartment rear side, so as to release it from the radio console.

4. Remove the radio console by rotating it upwards and disconnecting the radio compartment light.

5. Install the radio console by reversing the order of removal.
INTERNAL TRIMMING

REMOVAL AND INSTALLATION

c. Remove the ashtray and unscrew the two screws securing ashtray seat 2 and instrument panel 1 to dashboard. Remove both by disconnecting the instruments wiring.

e. Unscrew the six screws securing the instrument panel dashboard to ashboard.

f. Remove glovebox 1, and unscrew the four screws securing the instrument panel dashboard to dashboard.

1. Remove the instrument panel dashboard.
   a. Remove the two finishings 1 that have been pushed into place, and disconnect the wiring of both switches and rheostat.
   b. If required, unscrew the two screws securing the two frames 2 to the instrument panel dashboard, and remove the two frames.

d. Remove fitting 1.

1 Instrument panel
2 Ashtray seat

1 Glovebox

1 Fitting

1 Finishing
2 Frame
3 Ashtray

May 1985

66-18

PA371400000000
h. If required, disconnect the cluster from the instrument panel dashboard by unscrewing the five securing screws.

i. If required, disassemble cluster (refer to: Group 43 - Cluster and Electronic Instruments).

l. If required, disassemble the instrument panel (refer to: Group 40 - Electronic devices).

2. Remove the dashboard.

a. Remove the steering wheel and the combination switch assembly (refer to: Group 23 - Steering Wheel and Column - Removal of the "WORKSHOP MANUAL - mechanical units").

b. Remove the radio console (refer to: Consoles - Radio Console).

c. Remove the windscreen defrosting grille 1.

d. Remove the support of the two ventilation central vents, and withdraw the two side vents complete with supports.

e. Gain access through the air duct and disconnect cigar lighter wiring 1.

f. Unscrew the two screws securing cluster 2 to dashboard.

g. Open the glovebox completely, press slightly downwards, and extract it from the dashboard.

h. Unscrew the five screws securing the dashboard to body.

CAUTION: Two operators are needed to remove the dashboard.
i. Lift the dashboard by releasing it from the two brackets. Disconnect wiring, and remove dashboard from the vehicle taking care to remove it correctly from the ventilation controls panel and the steering column.
3. If required, disassemble the various components of the dashboard by operating as follows.
   a. Disconnect the wiring of ALFA ROMEO Control 1 control unit, unscrew the two securing nuts and remove the control unit.
   b. For the models equipped with the PERFORMANCE GAUGE control unit 1, or TACHIMETRIC SWITCH DEVICE 2, disconnect two related wiring, unscrew the securing nuts and remove the component.

   e. Unscrew the screw securing the fusebox. Remove the fusebox by letting its carriage slide on the two side guides.
   h. Unscrew ring nut 1, and remove the cigar lighter components from the dashboard.

   1 ALFA ROMEO Control
   2 PERFORMANCE GAUGE or TACHIMETRIC SWITCH

   f. Disconnect wiring and remove the fuse board.
   g. Remove the door locking control unit.

   i. Remove all wiring present on the dashboard.

4. Install the dashboard on the vehicle by reversing the order of removal. For installation of side defrost vents, refer to the procedures described in: “Group 80 - Servicing - Air Ducts”.

   c. Remove the ventilation air ducts (refer to: Group 80 - Servicing - Air Ducts).
   d. Remove the fuse compartment lid by operating as per figure.
# SERVICE DATA AND SPECIFICATIONS

## TIGHTENING TORQUES

<table>
<thead>
<tr>
<th>Item</th>
<th>Unit of measurement</th>
<th>N·m</th>
<th>kg·m</th>
<th>ft-lb</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>SEAT BELTS</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Seat belt anchor screws</td>
<td></td>
<td>28 to 48</td>
<td>2.8 to 4.8</td>
<td>20.3 to 34.7</td>
</tr>
<tr>
<td><strong>FRONT SEATS</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Screws securing runners to seat</td>
<td></td>
<td>18.6 to 30</td>
<td>1.8 to 3</td>
<td>13 to 21.7</td>
</tr>
<tr>
<td>Screws securing seat back adjustment device and hinge to seat back</td>
<td></td>
<td>13.6 to 22</td>
<td>1.3 to 2.2</td>
<td>9.4 to 15.9</td>
</tr>
<tr>
<td>Screws securing seat back adjustment device and hinge to seat</td>
<td></td>
<td>18.6 to 30</td>
<td>1.8 to 3</td>
<td>13 to 21.7</td>
</tr>
<tr>
<td>Screws securing seat runners to floor</td>
<td></td>
<td>18.6 to 30</td>
<td>1.8 to 3</td>
<td>13 to 21.7</td>
</tr>
</tbody>
</table>